



**APPROVAL OF WELDING CONSUMABLES CERTIFICATE**  
No. QBI003623PU/005

**This is to certify** that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	<b>Flux-cored wire/gas combination</b>
<i>Type</i>	<b>DUAL SHIELD R-70/C1</b>
<i>Class</i>	<b>2Y S H10</b>
<i>Manufacturer</i>	<b>ESAB SEAH CORP.</b>
<i>Place of manufacture</i>	<b>56, JEONGDONG-RO 62BEON-GIL (SEONGJU-DONG), SEONGSAN-GU, 641-120 CHANGWON REPUBLIC OF KOREA</b>
<i>Reference standards</i>	<b>Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships</b>

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in **PUSAN** on **July 28, 2023**. This Certificate is valid until **August 31, 2024**



RINA Services S.p.A.  
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This certificate consists of this page and 1 enclosure





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DUAL SHIELD R-70/C1

ESAB SEAH CORP.

56, JEONGDONG-RO 62BEON-GIL  
(SEONGJU-DONG), SEONGSAN-GU, -  
641-120 CHANGWON - REPUBLIC OF  
KOREA

Class

2Y S H10

Diameters

1.2, 1.4, 1.6, 2, 2.4

mm

Welding positions

flat and for fillet welds only

horizontal

Type of current

direct current reverse polarity

PUSAN July 28, 2023



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